

2 plastics manufacturing method is an injection-moulding method.

1 *Surf Board* 41. Method for the manufacture of a surfboard having an
2 essentially elongate, flat basic body which is capable of
3 floating and, during use, rests with its underside on the
4 water, and on whose upper side there is provided a standing
5 surface for the feet of the sports person using the board, at
6 least one fin being attached to the underside, wherein an
7 opening extending from the underside towards the upper side is
8 provided in the basic body for receiving the said fin, wherein
9 firstly the basic body of the surfboard consisting of a
10 plastic upper shell, plastic lower shell and foam located
11 between them is manufactured at least to a great extent,
12 wherein cutouts are then made in the said basic body, and
13 wherein laminates are then introduced into the said cutouts,
14 which laminates, in the cured state, form a fin box.

15 42. Method according to Claim 41, characterized by the
16 use of mouldings which preferably consist of aluminium and
17 which are arranged in the said cutouts with the said laminates
18 in such a way that, in the cured state, the laminates have the
19 desired shape after removal of the said mouldings.

REMARKS

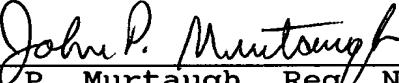
The claims have been amended to eliminate multiple dependency, cure certain informalities, and further refine the language.

The Commissioner is hereby authorized to charge any fees under 37 C.F.R. §§1.16 and 1.17 which may be required during the entire pendency of this application, or to credit any overpayment, to Deposit Account No. 16-0820, Order No. 30605.

If any fees are required by this communication, please charge such fees to our Deposit Account No. 16-0820, Order No. 30605.

Respectfully submitted,

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